valvoindustria ing.Rizzio s.p.a.

Via Circonvallazione, 10
13018 Valduggia (VC), Italy
Tel: +39 0163 47891
Fax: +39 0163 47895
www.vironline.com

950x

Variable Orifice Bronze Double Regulating Valve

Description

Variable orifice bronze double regulating valve
Threaded F/F (ISO 228/1)
Design according BS7350
Tolerance on nominal K_v for completely open valve ±5%
(see flow measurement section, test according BS7350)
Available on following versions:

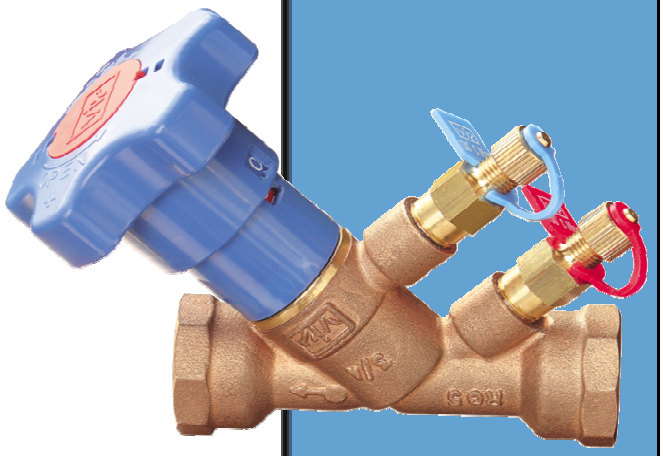
- Fig. 9500, with threaded and plugged drains (¼" ISO 7/1Rp) (allow later mounting of test points)
- Fig. 9505, with test points
- Fig. 9506, with test points (high pressure TP with drain)

Gost compliant

PN25 (Max 25bar up to 80°C, max 20bar at 100°C)

Working conditions:

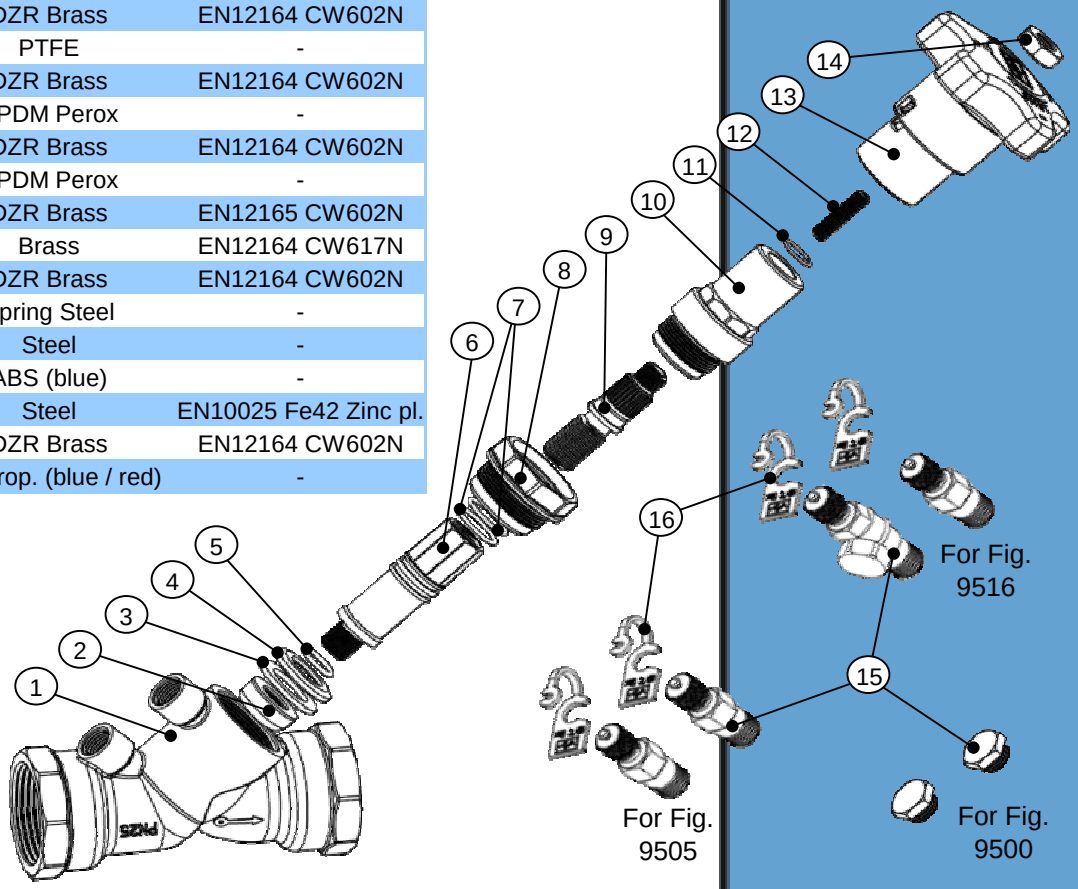
- Water: -10°C to +130°C
  below 0°C only for water with added antifreezing fluids
  over 100°C only for water with additives avoiding boiling



Part List

N.	Part	Material	Norm
1	Body	Bronze	EN1982 CB491K
2	Balancing cone	DZR Brass	EN12164 CW602N
3	Gasket disc	PTFE	-
4	Disc[1]	DZR Brass	EN12164 CW602N
5	Disc O-ring[1]	EPDM Perox	-
6	Disc stem	DZR Brass	EN12164 CW602N
7	Stem O-ring	EPDM Perox	-
8	Union[1]	DZR Brass	EN12165 CW602N
9	Stem	Brass	EN12164 CW617N
10	Bonnet	DZR Brass	EN12164 CW602N
11	Stop spring ring	Spring Steel	-
12	Screw	Steel	-
13	Handwheel	ABS (blue)	-
14	Nut	Steel	EN10025 Fe42 Zinc pl.
15	Test point / plug	DZR Brass	EN12164 CW602N
16	Tie	Polyprop. (blue / red)	-

[1]Only on DN32, DN40 and DN50



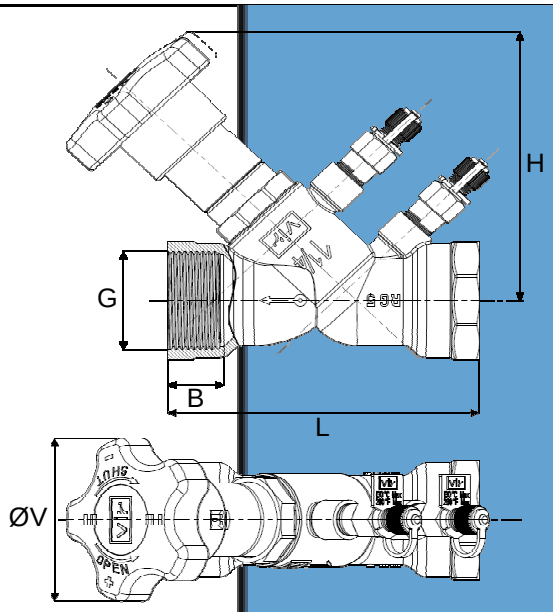
090515

Dimensions

DN	G	H (mm)	L (mm)	B (mm)	ØV (mm)	Wgt (g)	Flow range[1] (l/s)
015	½"	90,0	90,0	17,5	70	505	0,062-0,148
020	¾"	90,0	102,0	18,0	70	565	0,138-0,325
025	1"	90,0	110,0	19,0	70	705	0,258-0,603
032	1¼"	116,0	121,0	22,0	70	1005	0,540-1,250
040	1½"	116,0	142,0	24,0	70	1355	0,810-1,88
050	2"	116,0	161,0	27,0	70	1925	1,520-3,51

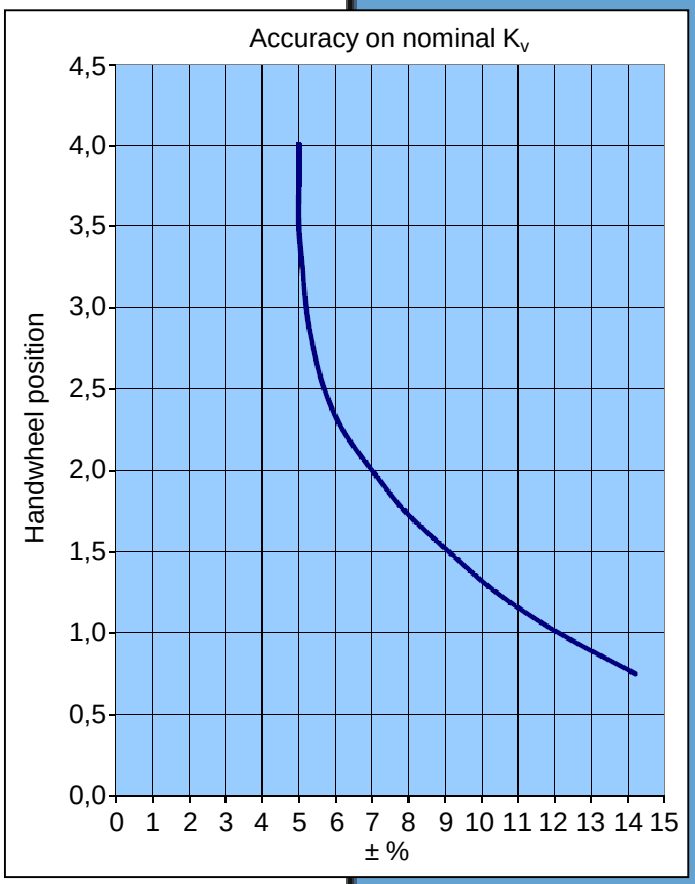
[1]Suggested flow range applicability (BS7350)

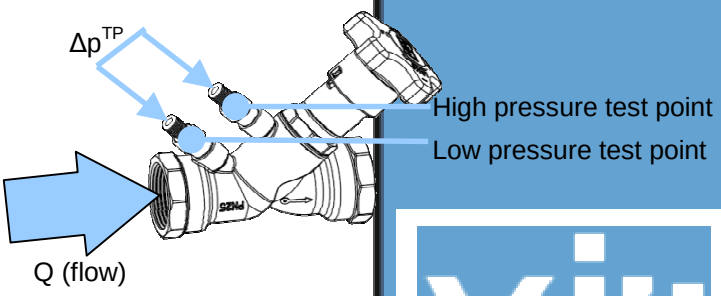
If used with measuring manometers different from those proposed by VIR please verify that sensibility of the measuring device is compatible with indicated minimum flow (see flow measurement paragraph)



Flow Measurement

Handwheel position	Kv (m3/h @ 1bar) 015	020	025	032	040	050
0,5	0,37	0,40	1,40	1,40	2,70	3,90
0,6	0,40	0,44	1,58	2,12	2,85	4,23
0,7	0,44	0,50	1,70	2,60	3,00	5,00
0,8	0,47	0,57	1,80	2,92	3,16	5,97
0,9	0,52	0,64	1,89	3,13	3,32	6,94
1,0	0,55	0,70	2,00	3,30	3,50	7,80
1,1	0,60	0,75	2,12	3,42	3,69	8,47
1,2	0,64	0,77	2,26	3,56	3,94	8,98
1,3	0,68	0,80	2,40	3,70	4,10	9,40
1,4	0,71	0,84	2,50	3,90	4,29	9,98
1,5	0,75	0,90	2,60	4,10	4,50	10,60
1,6	0,78	0,10	2,74	4,23	4,68	11,32
1,7	0,81	1,00	2,90	4,40	4,90	12,10
1,8	0,87	1,07	3,06	4,61	5,23	12,94
1,9	0,91	1,14	3,27	4,86	5,62	13,84
2,0	0,94	1,20	3,50	5,10	6,10	14,80
2,1	0,97	1,25	3,76	5,53	6,67	15,80
2,2	1,00	1,29	4,03	5,95	7,37	16,84
2,3	1,06	1,30	4,30	6,50	8,20	17,90
2,4	1,10	1,39	4,56	6,97	9,05	18,92
2,5	1,18	1,50	4,80	7,60	10,00	19,90
2,6	1,26	1,57	4,96	8,13	10,78	20,81
2,7	1,35	1,70	5,10	8,60	11,60	21,70
2,8	1,49	1,85	5,24	9,32	12,53	22,45
2,9	1,63	2,02	5,37	9,86	13,38	23,20
3,0	1,75	2,20	5,50	10,40	1,41	23,90
3,1	1,93	2,43	5,60	10,66	15,00	24,62
3,2	2,08	2,67	5,71	10,86	15,74	25,29
3,3	2,25	2,90	5,80	10,90	16,60	25,90
3,4	2,35	3,15	5,91	11,06	17,06	26,56
3,5	2,44	3,40	6,00	11,20	17,60	27,20
3,6	2,46	3,61	6,10	11,25	18,13	27,74
3,7	2,50	3,80	6,18	11,31	18,57	28,30
3,8	2,55	3,96	6,26	11,47	18,94	28,83
3,9	2,60	4,06	6,34	11,69	19,24	29,34
4,0	2,67	4,10	6,40	12,00	19,50	29,80





$$Q = \frac{K_v \cdot \sqrt{\Delta p^{TP}}}{36}$$

Formula linking flow Q (in l/s) and Δp measured at test points (in kPa). K_v depends on handwheel position as indicated on table.
Minimum flow that can be measured for each diameter may be calculated by using in the formula minimum Δp that can be measured by used manometer.
Valves are anyway designed for best performances when used on range previously suggested and as indicated by BS7350.

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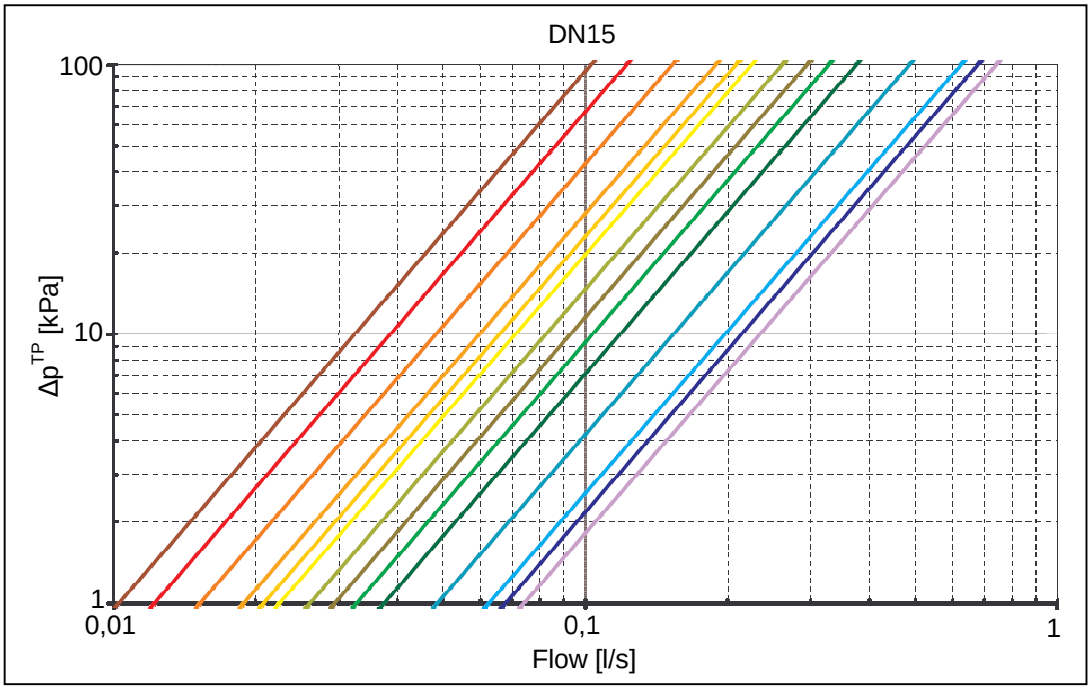

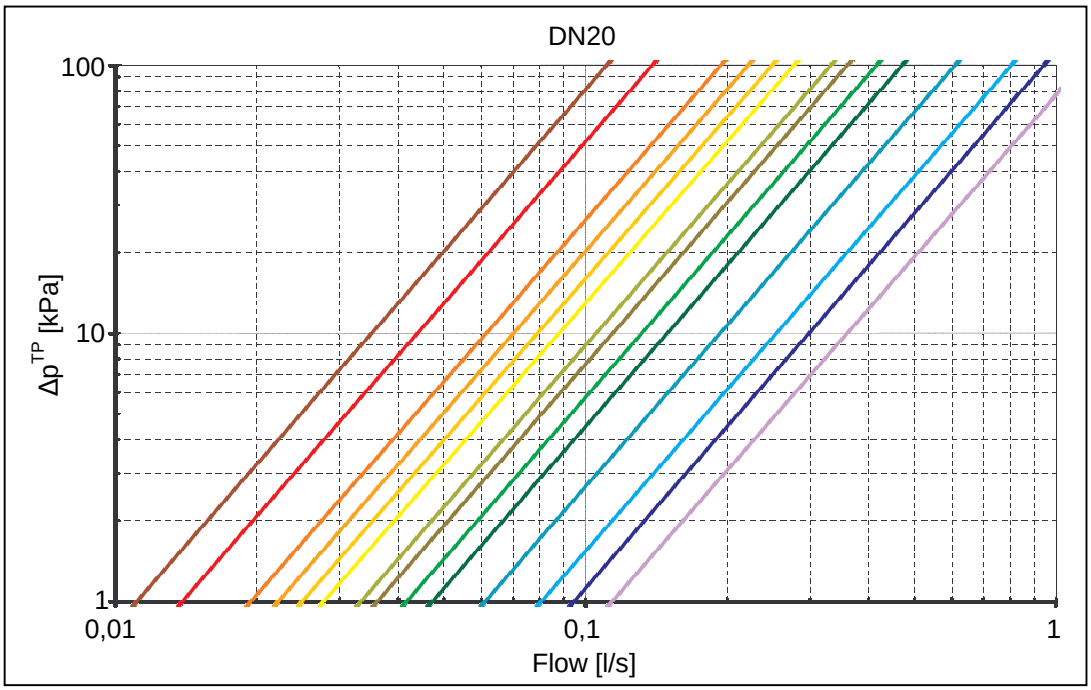

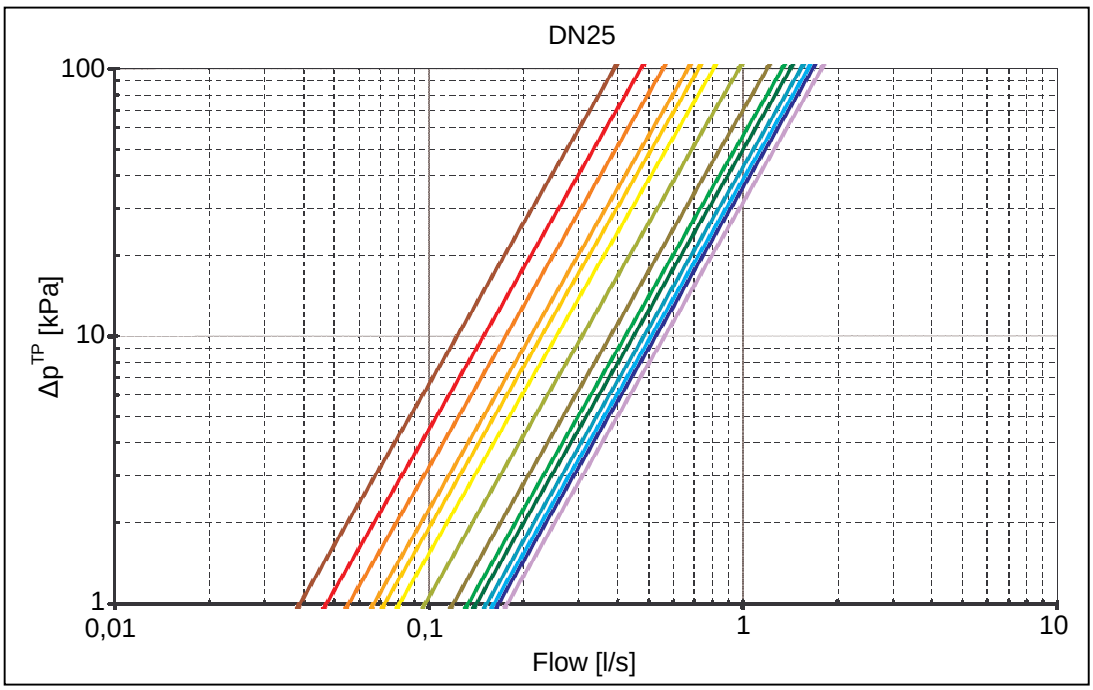

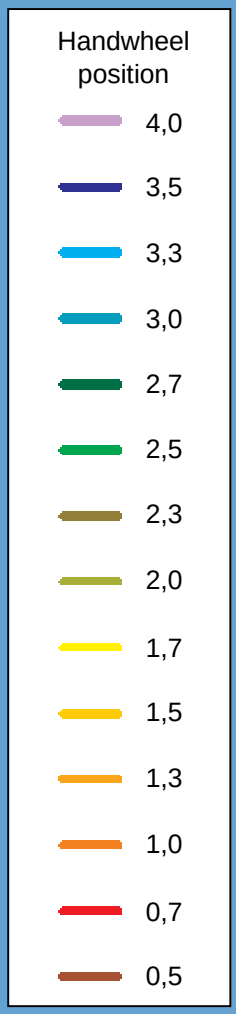

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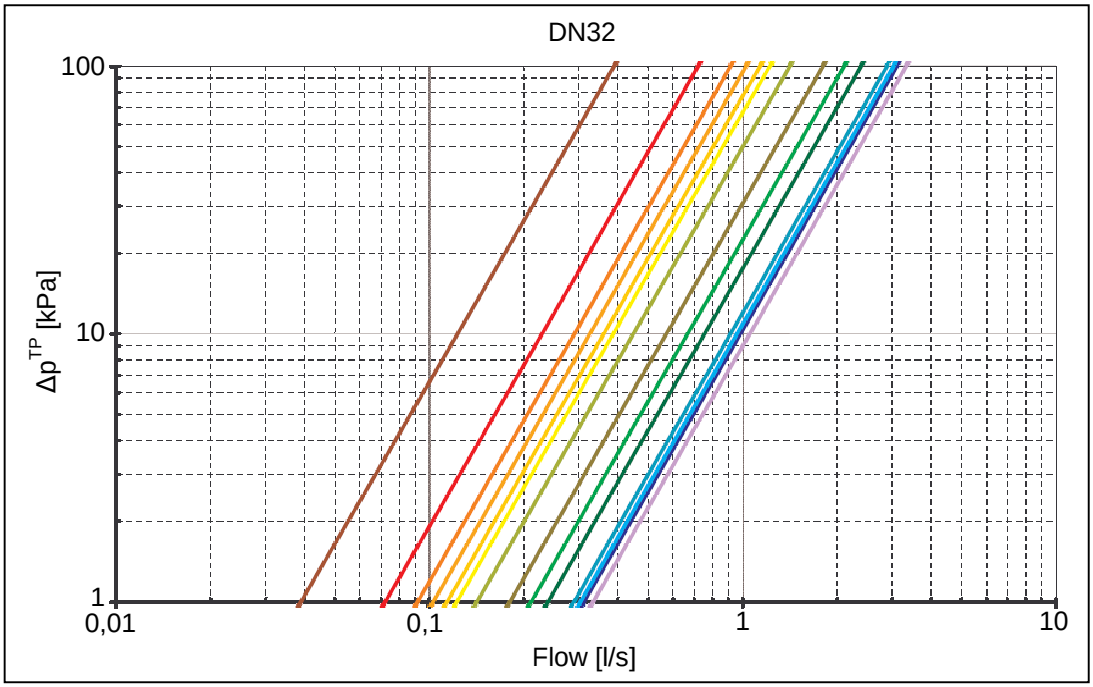

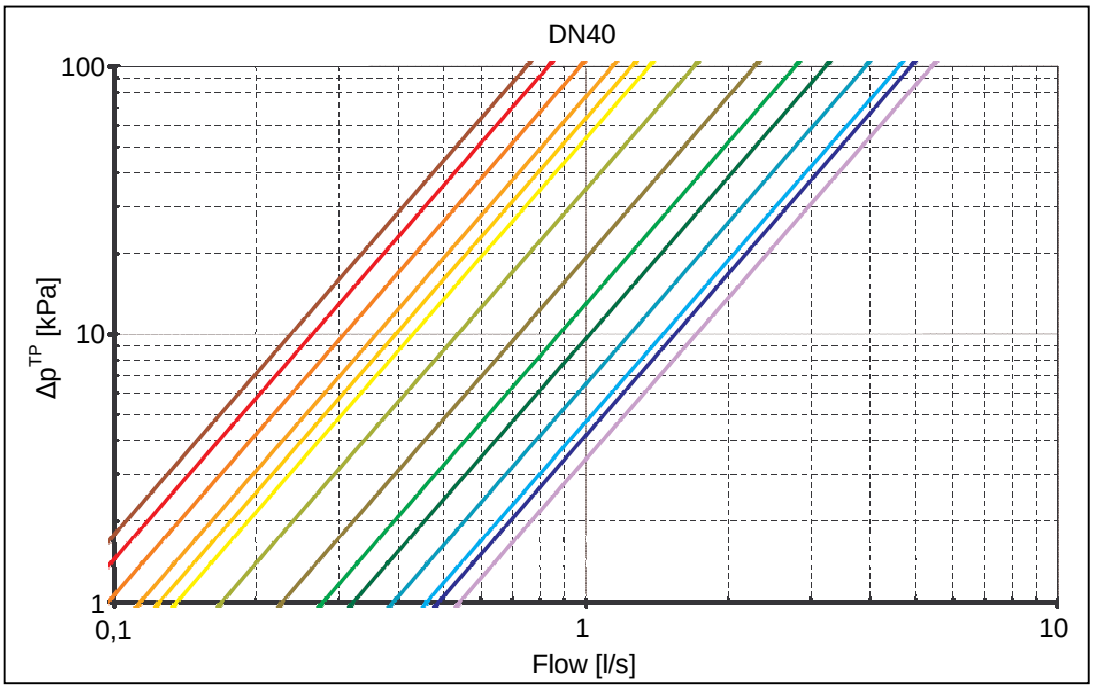

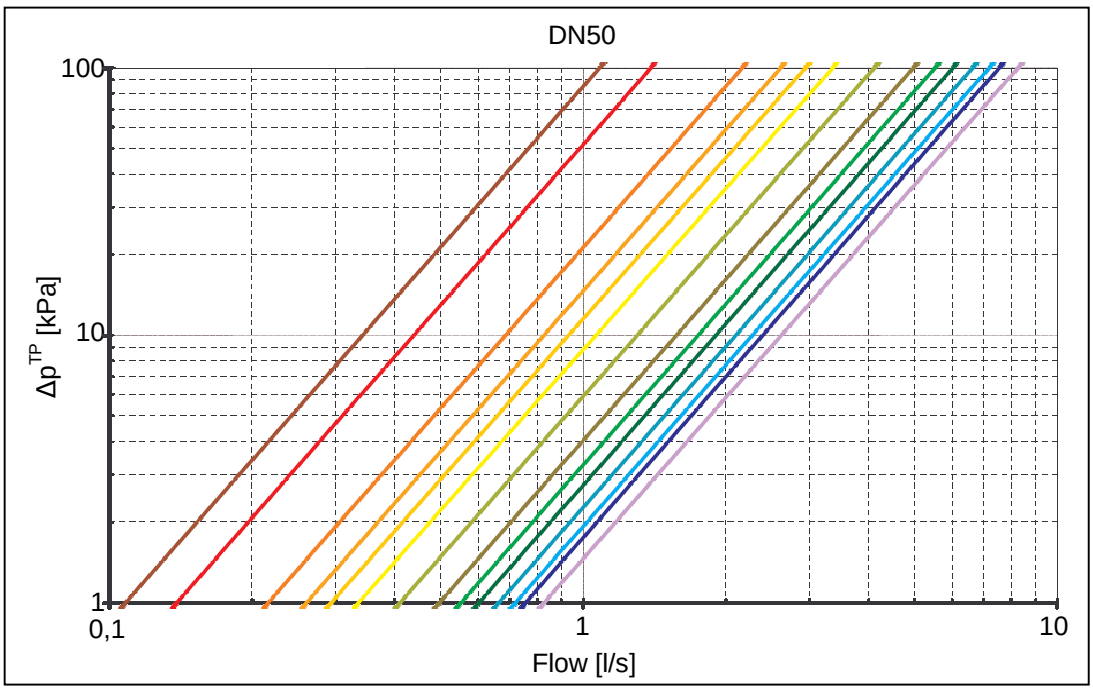

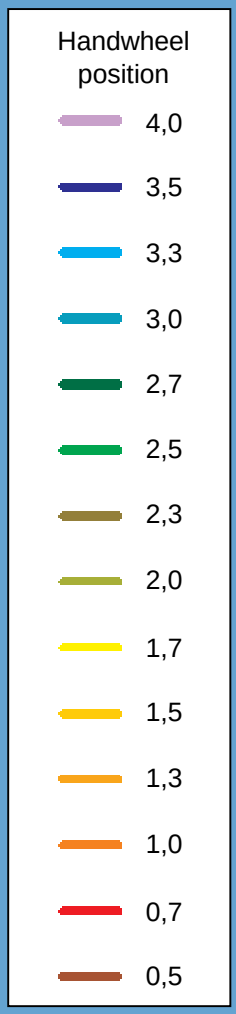

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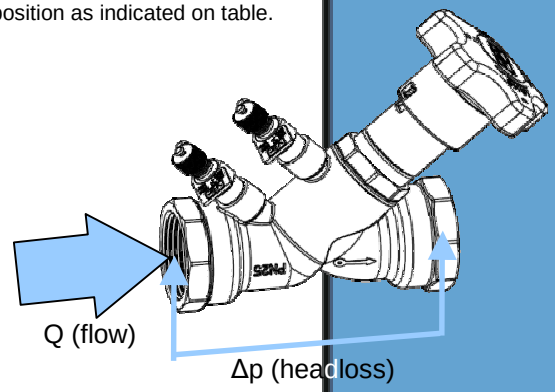
Headloss calculation

Handwheel position	Kv (m3/h @ 1bar)					
	015	020	025	032	040	050
0,5	0,37	0,40	1,40	1,40	2,70	3,90
0,6	0,40	0,44	1,58	2,12	2,85	4,23
0,7	0,44	0,50	1,70	2,60	3,00	5,00
0,8	0,47	0,57	1,80	2,92	3,16	5,97
0,9	0,52	0,64	1,89	3,13	3,32	6,94
1,0	0,55	0,70	2,00	3,30	3,50	7,80
1,1	0,60	0,75	2,12	3,42	3,69	8,47
1,2	0,64	0,77	2,26	3,56	3,94	8,98
1,3	0,68	0,80	2,40	3,70	4,10	9,40
1,4	0,71	0,84	2,50	3,90	4,29	9,98
1,5	0,75	0,90	2,60	4,10	4,50	10,60
1,6	0,78	0,10	2,74	4,23	4,68	11,32
1,7	0,81	1,00	2,90	4,40	4,90	12,10
1,8	0,87	1,07	3,06	4,61	5,23	12,94
1,9	0,91	1,14	3,27	4,86	5,62	13,84
2,0	0,94	1,20	3,50	5,10	6,10	14,80
2,1	0,97	1,25	3,76	5,53	6,67	15,80
2,2	1,00	1,29	4,03	5,95	7,37	16,84
2,3	1,06	1,30	4,30	6,50	8,20	17,90
2,4	1,10	1,39	4,56	6,97	9,05	18,92
2,5	1,18	1,50	4,80	7,60	10,00	19,90
2,6	1,26	1,57	4,96	8,13	10,78	20,81
2,7	1,35	1,70	5,10	8,60	11,60	21,70
2,8	1,49	1,85	5,24	9,32	12,53	22,45
2,9	1,63	2,02	5,37	9,86	13,38	23,20
3,0	1,75	2,20	5,50	10,40	1,41	23,90
3,1	1,93	2,43	5,60	10,66	15,00	24,62
3,2	2,08	2,67	5,71	10,86	15,74	25,29
3,3	2,25	2,90	5,80	10,90	16,60	25,90
3,4	2,35	3,15	5,91	11,06	17,06	26,56
3,5	2,44	3,40	6,00	11,20	17,60	27,20
3,6	2,46	3,61	6,10	11,25	18,13	27,74
3,7	2,50	3,80	6,18	11,31	18,57	28,30
3,8	2,55	3,96	6,26	11,47	18,94	28,83
3,9	2,60	4,06	6,34	11,69	19,24	29,34
4,0	2,67	4,10	6,40	12,00	19,50	29,80

Copy of the table presented in flow measurement paragraph
Δp (headloss) approximately equal to Δp^{TP}

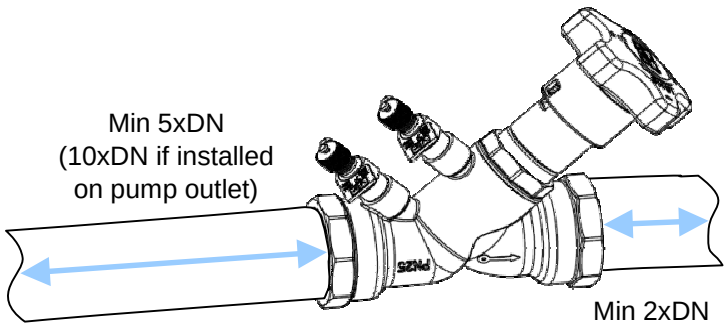
$$\Delta p = \left(\frac{36 \cdot Q}{K_V} \right)^2$$

Formula linking flow Q (in l/s) and theoretical valve headloss Δp (in kPa).
K_V depends on handwheel position as indicated on table.



Installation

To obtain the best performances valve must be installed on a pipe with its same nominal size preceded and followed by straight pipe lengths as per figure indications.



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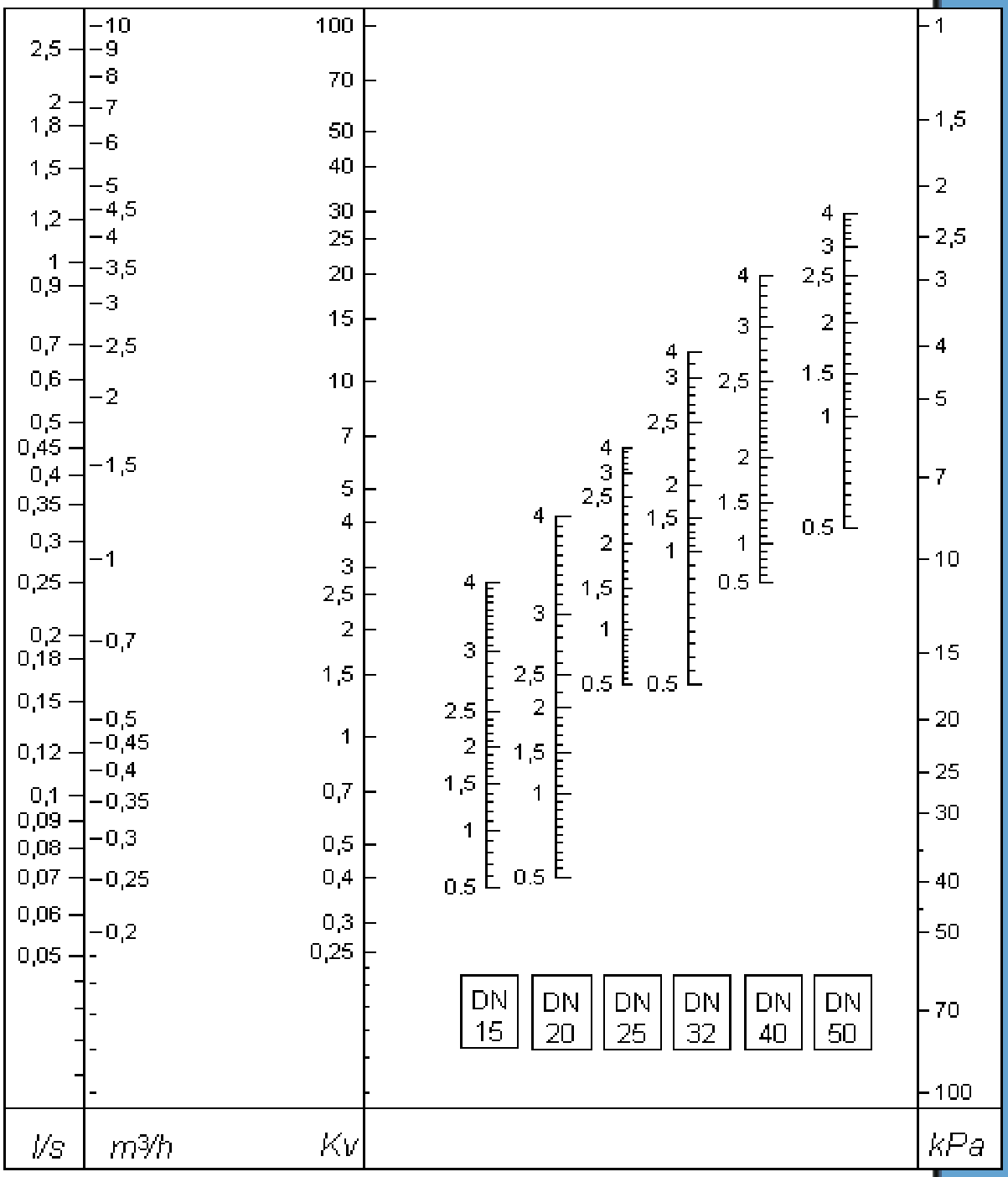
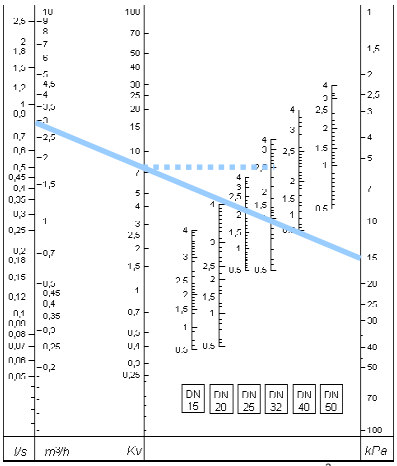
Presetting



By using diagram above is possible to esteem the presetting position of the valve with given design flowrate and headloss:

1) draw a straight line joining design flowrate and design headloss;
2) determine design K_v value as intersection of drawn line and K_v axis;
3) draw a straight horizontal line from intersection previously identified and the specific valve DN Axis;
4) intersection determines handwheel position to use for presetting.



In the example for a design flowrate of 3m^3/h and design Δp 15kPa handwheel position of 2,5 is determined for a DN32 valve

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